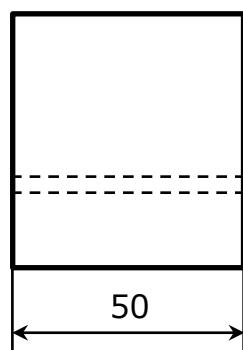
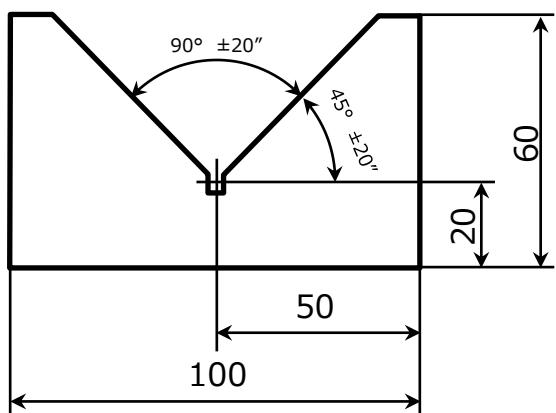


公 表

第57回 技能五輪全国大会「フライス盤」職種 測定検査工具図面

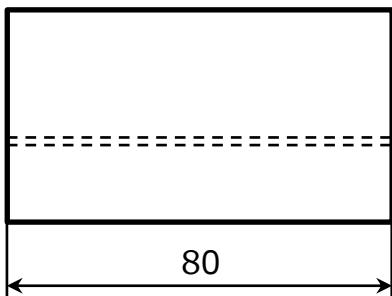
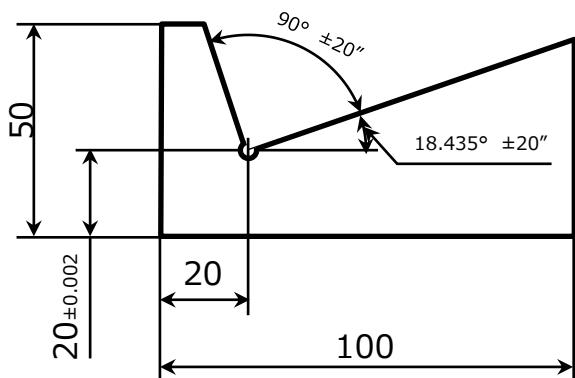
1 45° Vブロック



数量

1

2 18.435° Vブロック

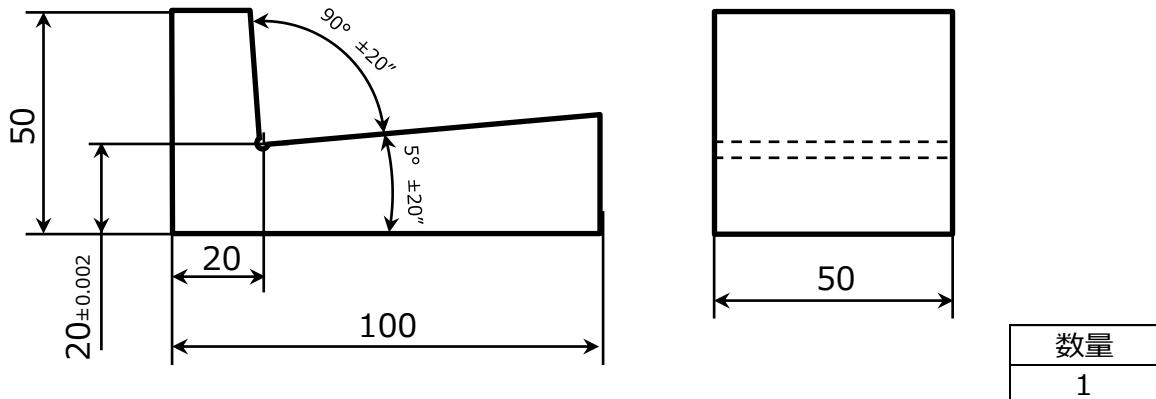


数量

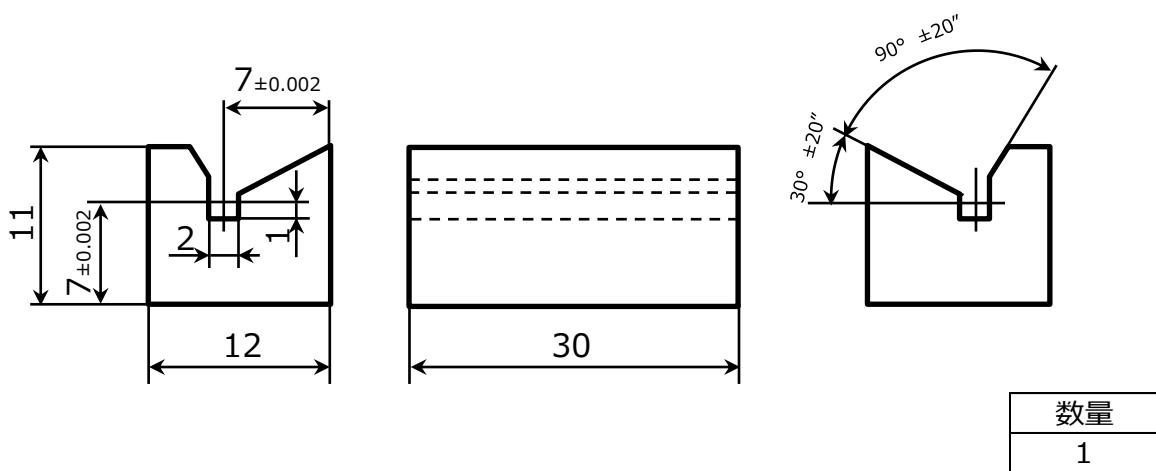
1

測定検査工具図面

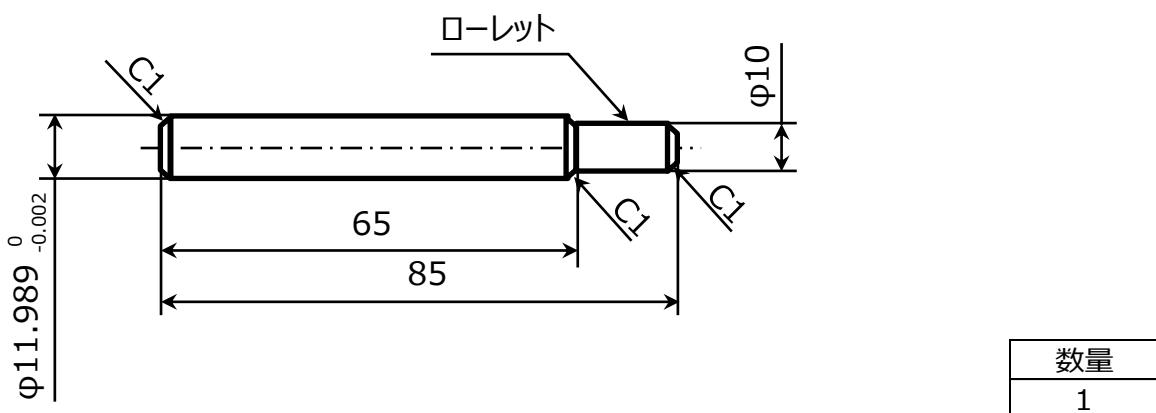
3 5° Vブロック



4 30° Vブロック

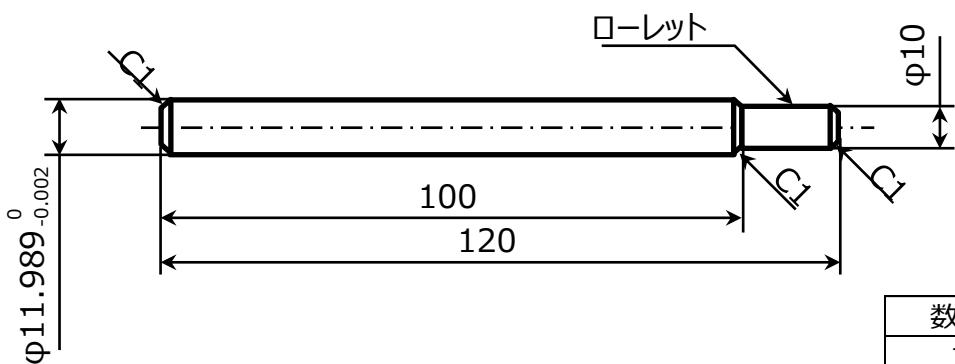


5 マンドレル(A)

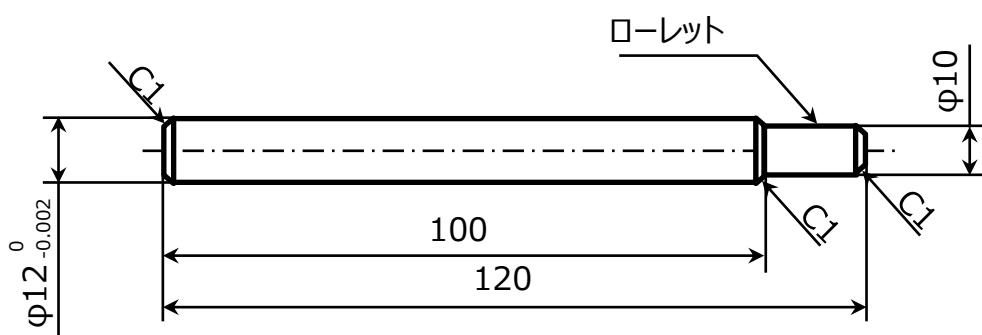


測定検査工具図面

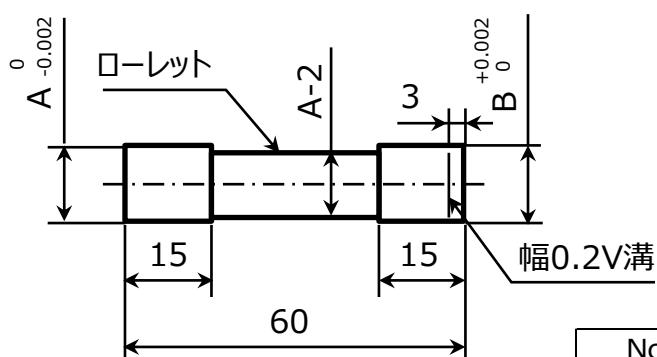
6 マンドレル(B)



7 マンドレル(C)



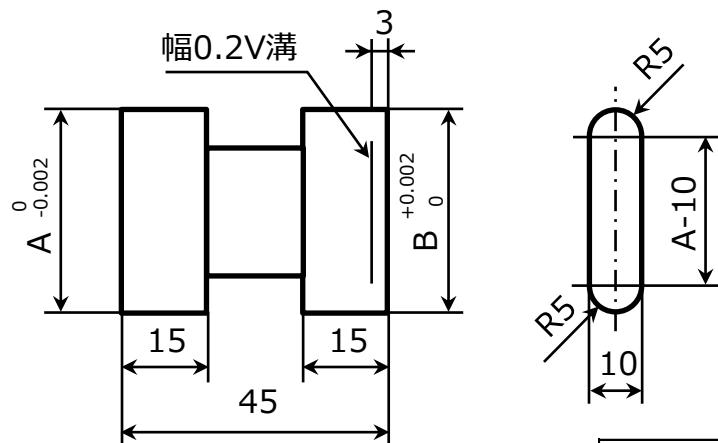
8 検査用プラグゲージ



No.	A	B	数量
1	Φ22.000	Φ22.021	1
2	Φ12.000	Φ12.018	1

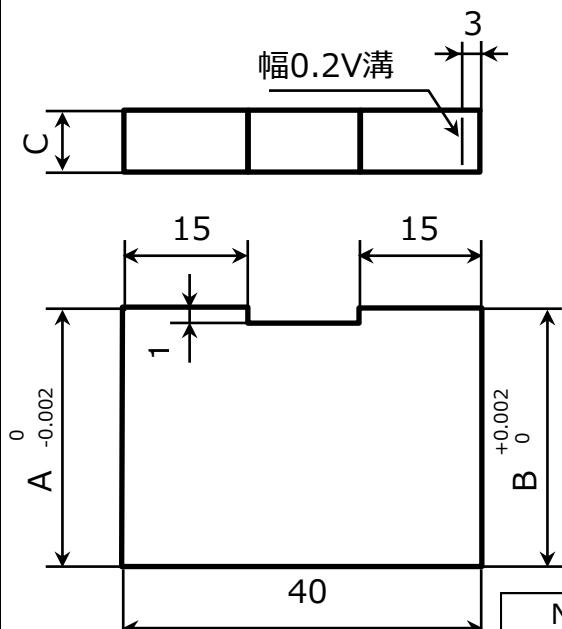
測定検査工具図面

9 R溝専用ゲージ



No.	A	B	数量
1	27.000	27.030	1
2	19.000	19.030	1

10 NO-GOゲージ

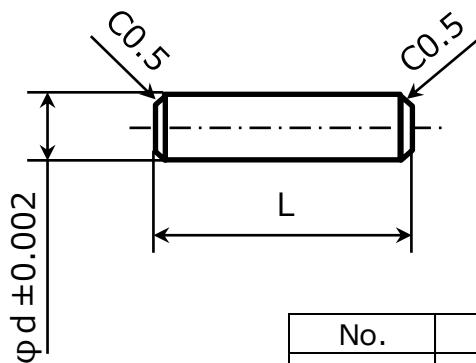


No.	A	B	C	数量
1	60.000	60.020	9	1
2	45.000	45.020	9	1
3	40.000	40.020	9	1
4	30.000	30.020	9	1
5	20.608	20.638	9	1
6	18.000	18.020	9	1
7	15.144	15.174	9	1
8	12.000	12.030	6	1
9	10.000	10.020	9	1

測定検査工具図面

11

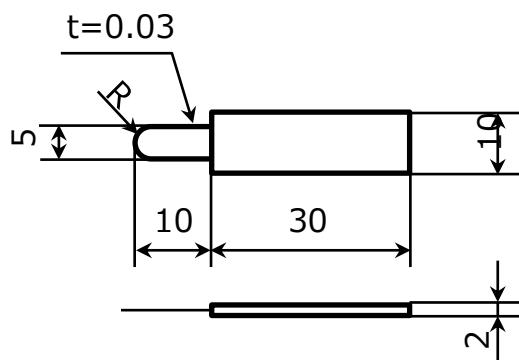
測定用ころ



No.	L	ϕd	数量
1	30	6	2
2	30	8	2
3	10	8	1

12

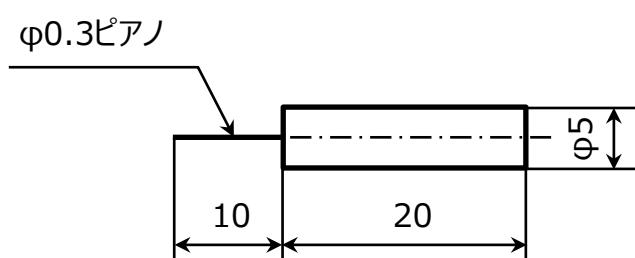
隙間ゲージ



数量
2

13

R部隙間ゲージ



数量
2