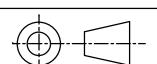
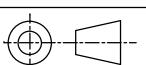
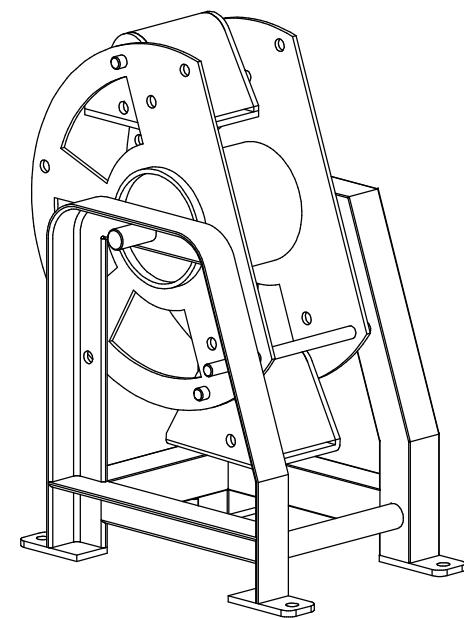
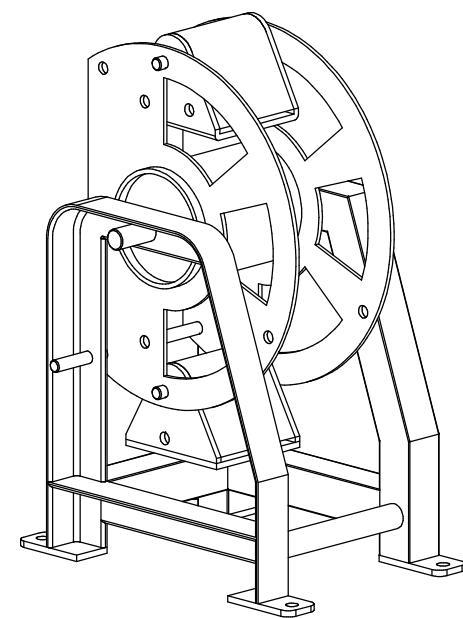
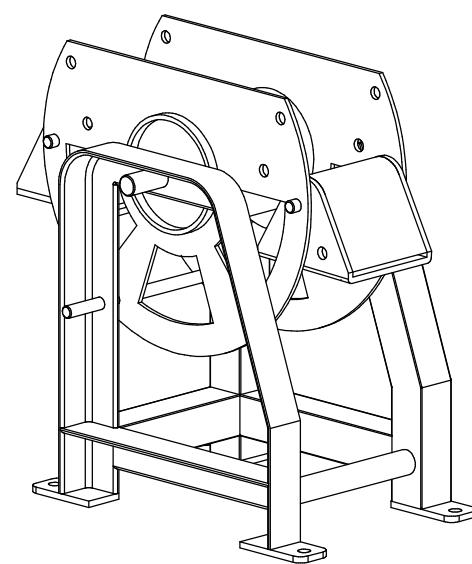
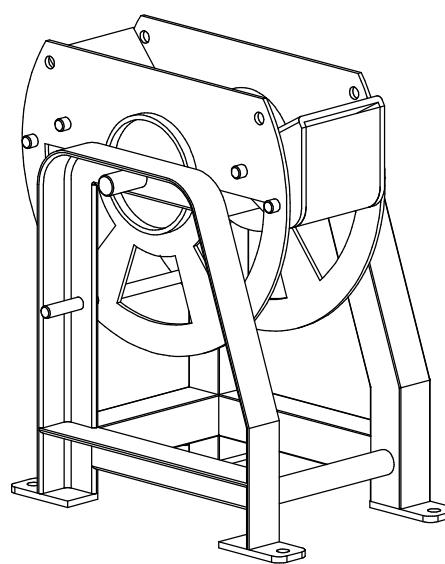
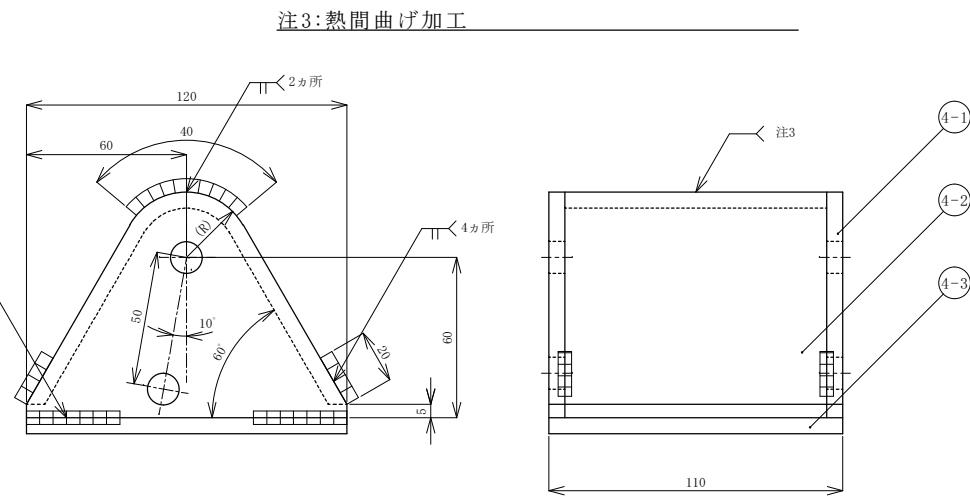
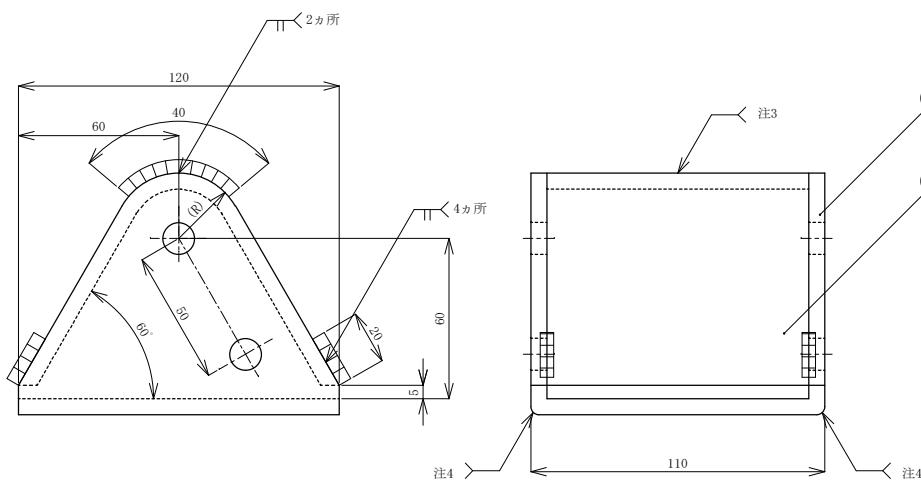
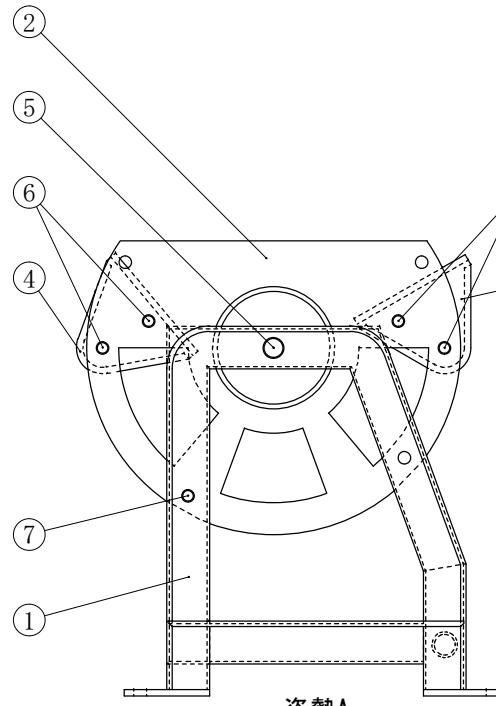
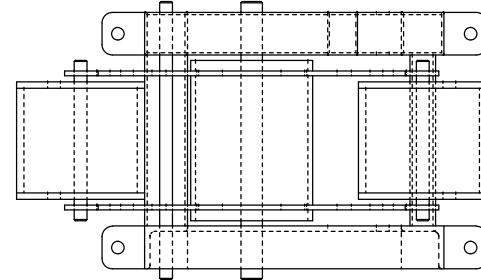


注1: ガス切断にて穴あけ
 注2: SGP100Aの端部はガス切断
 注3: 熱間曲げ加工
 ※ 溶接部は、下記の表示または溶接記号で表示
 (,)
 ※ 指定以外の穴径は ϕ 12
 ※ 指示なき溶接長は 35mm とする

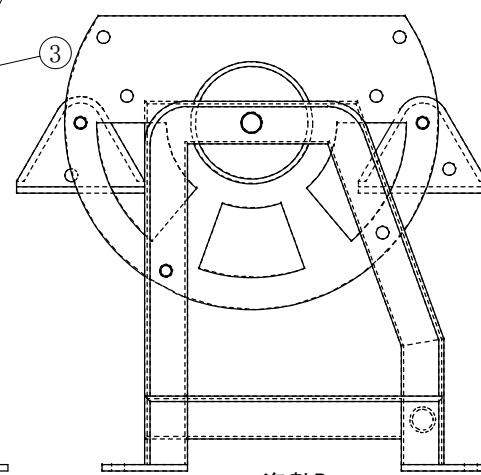




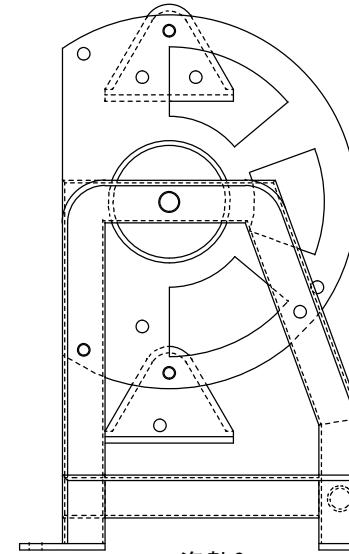
注4:姿勢Aで提出すること



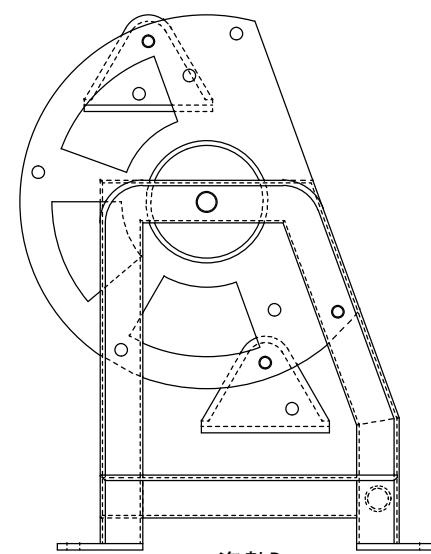
姿勢A



姿勢B



姿勢C



姿勢D

番号	品名	員数
1-1	SS400 t6	4
1-2	STKR 40×40 t2.3	1
1-3	STKR 40×40 t2.3	1
1-4	STKR 40×40 t2.3	1
1-5	SGP ϕ 27.2mm(20A)	1
1-6	小型等辺山形鋼 40×40 t5	1
1-7	小型等辺山形鋼 40×40 t5	1
2-1	SS400 t4.5	2
2-2	SS400 t4.5	2
2-3	SGP ϕ 114.3(100A)	1
3-1	SS400 t6	1
3-2	SS400 t6	1
4-1	SS400 t6	2
4-2	SS400 t6	1
4-3	SS400 t6	1
5	SGD400B-D ϕ 20×260	1
6	SGD400B-D ϕ 12×150	4
7	SGD400B-D ϕ 12×260	1

